

# **Programming Guide**

**Handheld CCD / Laser Scanner**

## **IMPORTANT NOTICE**

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Specification or version may be subject to change without notice. The actual specification and version are based on the product delivered.

### **General handling precautions**

- Do not dispose of the scanner in fire.
- Do not put the scanner directly in the sun or by any heat source.
- Do not use or store the scanner in a very humid place.
- Do not drop the scanner or allow it to collide violently with other objects.
- Do not take the scanner apart without authorization.

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## **Radio Notice**

Some equipment generates uses and can radiate radio frequency energy. If not installed and used in accordance with the instructions in this manual, it may cause interference to radio communications. The equipment has been tested and found to comply with the limits for a Class A computing device pursuant to EN55022 and 47 CFR, Part 2 and Part 15 of the FCC rules. These specifications are designed to provide reasonable protection against interference when operated in a commercial environment.

### **Radio and Television Interference**

Operation of this equipment in a residential area can cause interference to radio or television reception. This can be determined by turning the equipment off and on.

The user is encouraged to try to correct the interference by one or more of the following measures:

Reorient the receiving antenna.

Relocate the device with respect to the receiver.

Move the device away from the receiver.

Plug the device into a different outlet so that the device and the receiver are on different branch circuits.

If necessary the user may consult the manufacturer, and authorized dealer, or experienced radio/television technician for additional suggestions. The user may find the following booklet prepared by the Federal Communications Commission helpful: "How to Identify and Resolve Radio-TV Interference Problems." This booklet is available from the U.S. Government Printing Office, Washington, DC 20402 U.S.A., Stock No. 004000003454.

### **For CE-countries**

This scanner is in conformity with CE standards. Please note that an approved, CE-marked power supply unit should be used in order to maintain CE conformance.

## **Laser Safety**

The laser scanner complies with safety standard IEC 60825-1 for a Class I laser produce. It also complies with CDRH as applicable to a Class IIa laser product. Avoid long term staring into direct laser light.

**Radiant Energy:** The laser scanner uses one low-power visible laser diodes operating at 650nm in an opto-mechanical scanner resulting in less than 3.9 $\mu$ W radiated power as observed through a 7mm aperture and averaged over 10 seconds.

Do not attempt to remove the protective housing of the scanner, as un-scanned laser light with a peak output up to 0.8mW would be accessible inside.

**Laser Light Viewing:** The scan window is the only aperture through which laser light may be observed from this product. A failure of the scanner motor, while the laser diode continues to emit a laser beam, may cause emission levels to exceed those for safe operation. The scanner has safeguards to prevent this occurrence. If, however, a stationary laser beam is emitted, the failing scanner should be disconnected from its power source immediately.

**Adjustments:** Do not attempt any adjustments or alteration of this product. Do not remove the protective housing of the scanner. There are no user-serviceable parts inside.

**Caution:** Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous laser light exposure.

**Optical:** The use of optical instruments with this product will increase the eye hazard. Optical instruments include binoculars, magnifying glasses, and microscopes but do not include normal eye glasses worn by the user.

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# **1. INTRODUCTION**

This is a general guide for various scanners, and not all functions will perform in every scanner. Other than specified in this guide, for any special functions or specifications, please contact your dealer for details.

This manual contains a series of programming bar code labels, and by scanning these codes, it can configure the series scanners. This allows decoding options and interface protocols to be tailored to a specific application. The configuration is stored in non-volatile memory and will not be lost by removing power from the scanner.

The scanner must be properly powered before programming. For RS-232C type scanners, an external power adapter must be used to supply DC power to the scanner. If a keyboard emulation type scanner is used with an IBM PC/XT/AT, PS/2 or any fully compatible computers, power will be drawn from the keyboard port, therefore no external power adapter is required. If keyboard emulation type scanner is used with any other non IBM PC compatible computers, an external power adapter may be required.

During the programming mode, the laser scanner will acknowledge a good and valid reading with a short beep. It will give long beeps for either an invalid or bad reading.

## **2. PROGRAMMING OPTIONS**

Programmable options are divided into four groups. The first group includes the options that show the general behavior of the laser scanner. The second group of options governs the operation of RS-232C type serial ports. The third group selects the keyboard type that the keyboard emulation type will be emulated. The last group sets the decoding parameters for each barcode symbology.

### **DEFAULT PARAMETERS**

This table gives the default settings of all the programmable parameters. The default settings will be restored whenever the "Reset" programming label is scanned and the laser scanner is in programming mode.

#### **DEFAULT VALUES OF OPERATING PARAMETERS**

<b>Function</b>	<b>Default Values</b>
Scanning Mode Selection	Trigger mode
Header and trailer	None
Inter-Message delay	Normal
Inter-Character delay	Normal
Message/Block mode selection	Message
Send command in block mode communication	Disable
Good read beeper tone selection	Medium
Code identifier transmitting	Disable

#### **PREDEFINED BARCODE IDENTIFIERS\***

Code 39 barcode identifier code	M
ITF 2 of 5 barcode identifier code	I
Chinese post code identifier code	H
UPC-E barcode identifier code	E
UPC-A barcode identifier code	A
EAN-13 barcode identifier code	F
EAN-8 barcode identifier code	FF
Codabar barcode identifier code	N
Code 128 barcode identifier code	K
Code 93 barcode identifier code	L
MSI barcode identifier code	P
MATRIX 25 barcode identifier code	G

\*

### **DEFAULT VALUES OF KEYBOARD EMULATION PARAMETERS SETTING**

<b>Function</b>	<b>Default Values</b>
Keyboard type selection	IBM PC/AT USA
Message terminator	Enter/ carriage Return

### **DEFAULT VALUES OF RS-232C SERIAL COMMUNICATION PARAMETERS**

<b>Function</b>	<b>Default Values</b>
Handshaking protocol	None
ACK/NAK response time setting	300 msec
Baud rate	9600
Data bit	8
Stop bit	1
Parity	Mark
Message terminator selection	CR/LF

### **DEFAULT VALUES OF WAND EMULATION PARAMETERS**

	<b>Function</b>	<b>Default Values</b>
※	Wand emulation speed	Normal
※	Wand emulation output	Black = High

Note: For wand emulation, the configuration is only effective for the items with asterisk (※).

### **DEFAULT VALUES OF USB EMULATION PARAMETERS**

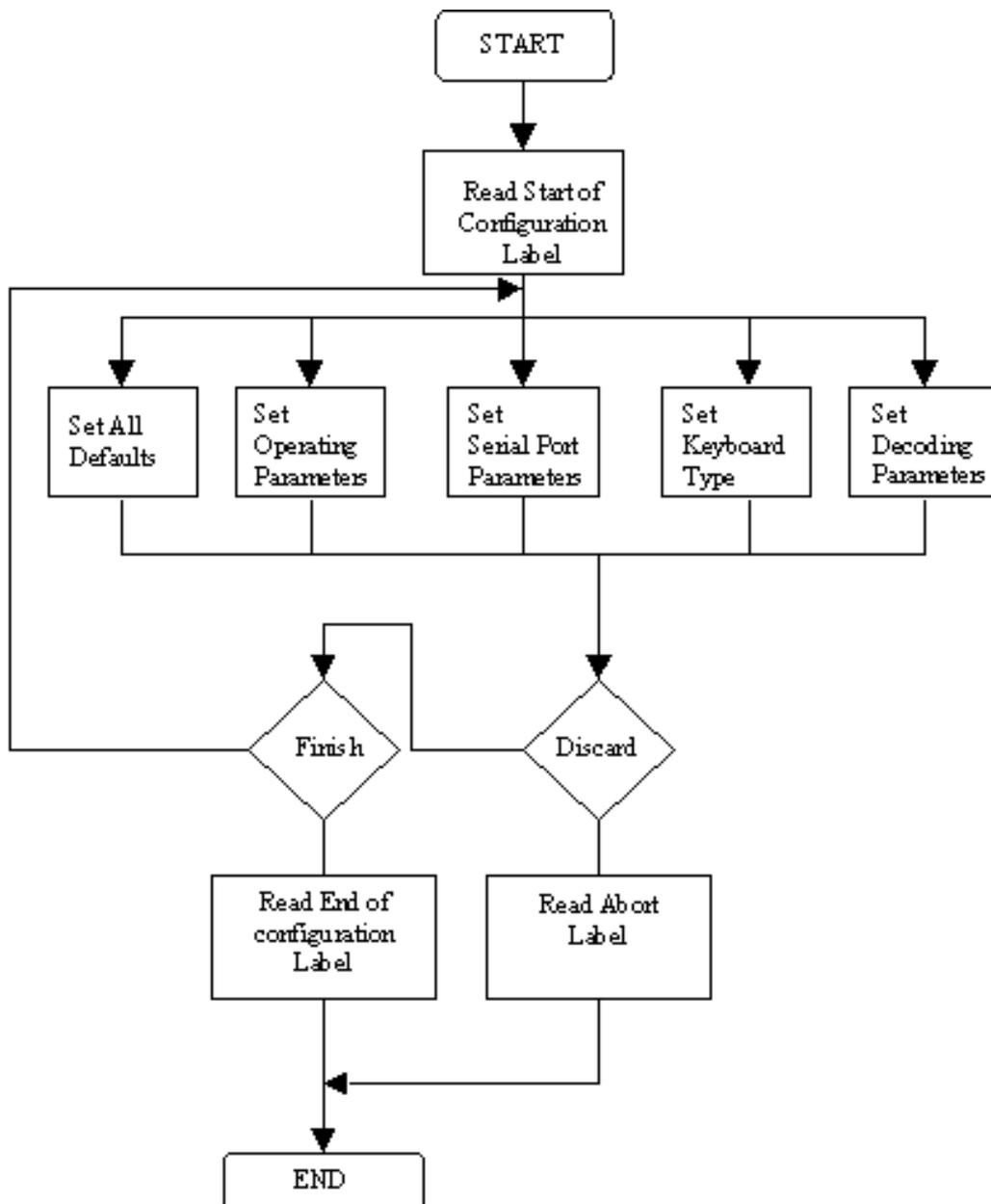
	<b>Function</b>	<b>Default Values</b>
※	Keyboard Type	US Keyboard
※	Message Terminator	Enter

## DEFAULT VALUES OF DECODING PARAMETERS

Function	Code	Default Value
Reading codes Selection	Code 39	Enable
	ITF 2 of 5	Enable
	Chinese Post Code	Disable
	UPC/EAN/JAN	Enable
	Coda bar	Enable
	※ MSI	Disable
	Code 128	Enable
	Code 93	Enable
	※ IATA	Disable
	※ EAN-128	Disable
	※ MATRIX 25	Disable
	※ Italian Pharmacy	Disable
	ISSN/ ISBN	Disable
Code 39	Codes	Standard
	Start/stop characters	Not transmitting
	Check digit	Disabled
	Concatenation	Off
Interleaved 2 of 5	Length	6-32 digits
	Check digit	Disable
Chinese Post Code	Length	10~16 digits
	Check digit	Transmit
UPC/EAN/JAN	Format	All
	Addendum	Disable
	UPC-E=UPC-A	Disabled
	UPC-A leading digit	Transmit
	UPC-A check digit	Transmit
	UPC-E leading digit	Transmit
	UPC-E check digit	Transmit
Coda bar	Type	Standard
	Start/stop characters	A, B, C, D
	Length	6~32 digits
Code 128	FNC 2 append	Disable
	Check digit	Disable
MSI	Length	Variable
	Check digit	Transmit
Italian Pharmacy	Transmit "A" Character	Not transmitting

Note: The configuration of the items with asterisk (※) is effective when being appointed in advance.

### 3. PROGRAM PROCEDURE





## ***SYSTEM SETTING***



Start of Configuration

---



RESET

- The reading of the "RESET" label turns all the parameters back to default values.
- When you intend to turn your scanner back to default parameter, please scans the "Start of configuration" label first, then scan "RESET" label



ABORT

- The reading of the "ABORT" label discards all the parameters read prior to the "End of configuration".



RS-232C

- The scanner remains in the last interface mode when the scanner is reset. The label below should be scanned if the scanner is configured the first time.



PC/AT



USB

- The reading of the "SHOW VERSION" label will be show firmware version.



WAND EMULATION



SHOW VERSION



End of Configuration



# ***GENERAL CONFIGURATION***



Start of Configuration

---

## **SCANNING MODE SELECTION**

### **For Laser Scanner**

For series laser scanners, there are 3 scanning modes to suit your application requirements.



Trigger Mode

The scanner becomes inactive as soon as the data is transmitted. It must be triggered to become active again.



Pulse Mode

The scanner will light up when press the pulse mode trigger switch once. And, the scanner will turn off for next pressing.

### **For CCD scanner**

The scanner becomes inactive as soon as the data is transmitted. It must be triggered to become active again.



Trigger mode

In auto scan mode, the scanner is still active after the data is transmitted, but the successive transmission of the same bar code is not allowed when the trigger switch is pressed again.



Auto scan mode

This scanner will light up when press the scanner trigger switch once. And, the scanner will turn off for next pressing.



Alternate mode

This mode is similar to Auto scan mode, but double reading for the same barcode is prohibited if the scanner switch is pressed.



Repeat mode

---

1



End of Configuration



Start of Configuration

---

### **DATA REDUNDANT CHECK**

The option allows you to set decoder data redundant check.



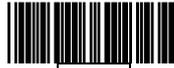
Enable



Disable

### **INTER-MESSAGE DELAY**

These series of scanners allow you to add a delay between two consecutive messages. This delay will be added before each data transmission.



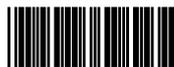
None



100 msec



500 msec



1 Second



End of Configuration



Start of Configuration

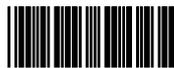
---

### **INTER-CHARACTER DELAY**

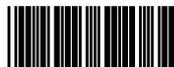
This option governs delay time between consecutive characters. Scanning the following labels can alter the delay time.



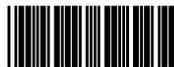
None



10 msec



20 msec



50 msec

### **MESSAGE/BLOCK MODE SELECTION**

This option allows you to treat scanned data as either an independent message or a block message. In the message mode, the data scanned will be transmitted immediately. In block mode, the data scanned will be appended to the message buffer if the scanner is programmed in block mode. A block of message will only be transmitted after a "Send" command is entered. This mode is only available when the scanner is working with code 39 labels. You are free to choose any character as the "Send" command.



Message



Block



End of Configuration



Start of Configuration

---

### **SEND COMMAND IN BLOCK MODE COMMUNICATION**

You can use this option to set your own “Send” command used in block mode communication.



Enable



Disable



Store



Set

### **GOOD READ BEEPER TONE SELECTION**

You can use this option to set frequency and / or duration of the buzzer after successful reading.



Medium



Low



High



Disable



End of Configuration



Start of Configuration

---

**SOUND DURATION**



long(100 ms)



Medium(50 ms)



Short(20 ms)



Very short(5 ms)

\*For Alpha-70 and SC-2070 Series only Medium and disable setting available, it's hardware beeper control.



End of Configuration



# ***INTERFACE CONFIGURATION***



Start of Configuration

---

### 1. **RS-232C SERIAL COMMUNICATION PARAMETERS SETTING**

The RS-232C scanner supports four handshaking protocols. With these options of communication protocol, you can tailor the scanner to meet the requirement of most systems

#### HANDSHAKING PROTOCOL



#### ACK/NAK RESPONSE TIME SETTING



End of Configuration



Start of Configuration

---

ACK/NAK RESPONSE TIME SETTING (Cont'd)



3 sec



1 sec



5 sec

BAUD RATE



19200



9600



4800



2400



1200



600



End of Configuration



Start of Configuration

---

DATA BIT



7



8

STOP BIT



1



2

PARITY



Even



Odd



Mark



Space



None



End of Configuration



Start of Configuration

---

**MESSAGE TERMINATOR (FOR RS-232C TYPE ONLY)**



None



CR/LF



CR



LF



H Tab



STX/ETX



EOT



End of Configuration



Start of Configuration

---

## **2. KEYBOARD EMULATION PARAMETERS SETTING**

### **KEYBOARD TYPE SELECTION**

The keyboard emulation scanners can emulate a number of personal computers keyboard and a number of terminal keyboard. Keyboard emulation is activated whenever you have selected the type of keyboard for which the scanner is going to emulate. Choose the appropriate type of keyboard emulation by scanning the labels under the following labels.



IBM AT



PS/2 30-80



IBM 5550



IBM 5295 Terminal



IBM XT



IBM 5530-SC



IBM 5530-ZC



End of Configuration



Start of Configuration

---

**KEYBOARD TYPE SELECTION (Cont'd)**



NEC 9801



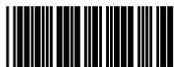
IBM 3196 Terminal



APPLE MAC II(\*)



IBM 3477/3472 Terminal



PS2/30/56



IBM 3477 Terminal  
(Without break code)



NEC 5200(\*)

Note: The configuration of the items with asterisk (\*) is optional.



End of Configuration



Start of Configuration

---

**KEYBOARD LANGUAGE SELECTION**



USA



UK



Germany



French



Spanish



Italian



Swiss



Swedish



International Keyboard



End of Configuration



Start of Configuration

---

**MESSAGE TERMINATOR (FOR KEYBOARD WEDGE USE)**



None



Return /Enter



Hor. TAB



Execute

**BREAK CODE ON/ OFF SETTING (FOR IBM Terminals 31xx, 34xx, 37xx USE)**

To select the interface for these IBM terminals, read the correct key transmission code.



ON



OFF



End of Configuration



Start of Configuration

---

**FUNCTION KEY ACTIVE ON/ OFF (FOR IBM AT USE)**

Function keys can be concatenated with input data as header and/or trailer. See table on page 40.



ON



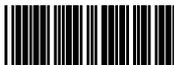
OFF

**CAPITAL LOCK ON/ OFF**

Select the suitable code to match your keyboard caps lock status.



ON



OFF

**Number data format**



Send number as normal data



Send number as keypad data



End of Configuration



Start of Configuration

---

### **3. WAND EMULATION PARAMETERS SETTING**

#### **EMULATION SPEED SELECTION**



Low



Medium



Normal



High



Higher

#### **EMULATION DATA OUTPUT SELECTION**

The decoded data output logic level can be set to befit the external decoder.



Black = High



Black = Low



End of Configuration



Start of Configuration

---

**WAND EMULATION NARROW/WIDE RATIO**



1:2



1:3

**CURSOR PAD WORK AT NUMLOCK**



ON



OFF



End of Configuration



Start of Configuration

---

#### **4. USB INTERFACE PARAMETERS SETTING**

The USB mode is effectively a keyboard emulator that works with hosts that USB-compatible operating system and USB ports. USB compatible operating systems are Windows 98, Windows NT 5.0 and later, no additional software is needed since the USB driver support is built into this operating system.

##### **KEYBOARD Language TYPE**



US Keyboard



Germany



French



Spanish



International Keyboard

##### **MESSAGE TERMINATOR**



None



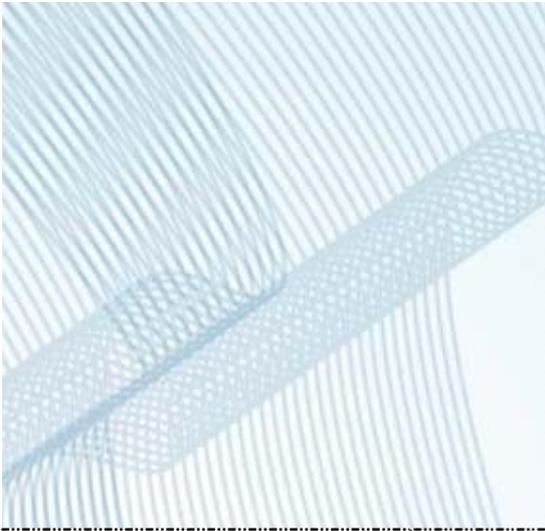
Enter



H Tab



End of Configuration



***THE  
SYMBOLOLOGIES***



Start of Configuration

---

**READING CODE SELECTION**



Code 39 Enable



Code 39 Disable



Coda bar Enable



Coda bar Disable



UPC/ EAN/ JAN Enable



UPC/ EAN/ JAN Disable



ITF 2 of 5 Enable



ITF 2 of 5 Disable



Chinese Post Code Enable



Chinese Post Code Disable



Code 128 Enable



End of Configuration



Start of Configuration

---

**READING CODE SELECTION (Cont'd)**



Code 128 Disable



MSI Enable



MSI Disable



Code 93 Enable



Code 93 Disable



IATA Enable



IATA Disable



EAN- 128 Enable



EAN-128 Disable



End of Configuration



Start of Configuration

---

**READING CODE SELECTION (Cont'd)**



Italian Pharmacy Enable



Italian Pharmacy Disable

**CODE 39 PARAMETERS SETTING**

CHARACTER SET



Standard Code 39



Full ASCII Code 39

START/STOP CHARACTER TRANSMISSION



Yes



No

CHECK DIGIT



Calculate and Transmit



Calculate but not Transmit



End of Configuration



Start of Configuration

---

**CODE 39 PARAMETERS SETTING (Cont'd)**



NO

CONCATENATION



Enable



Disable

**INTERLEAVED 2 OF 5 PARAMENTERS SETTING**

Examples: Felting length 4 to 8 digits

Steps: Scan barcodes "Start of Configuration" → "Min" → "0" → "4" → "Set" → "Max"  
→ "0" → "8" → "Set" → "End of Configuration"

LENTGTH



Max



Min



Set



End of Configuration



Start of Configuration

---

CHECK DIGIT



NO



Calculate and Transmit



Calculate but not Transmit

**CHINESE POST CODE PARAMETERS SETTING**

Examples: Felting length 4 to 8 digits

Steps: Scan barcodes “Start of Configuration” → “Min” → “0” → “4” → “Set” → “Max”  
→ “0” → “8” → “Set” → “End of Configuration”

LENGTH



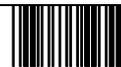
MAX



MIN



Set



End of Configuration



Start of Configuration

---

CHECK DIGIT



NO



Calculate and Transmit



Calculate but not Transmit

**UPC/EAN/JAN PARAMETERS SETTING**

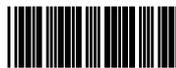
FORMAT



All



EAN-8 or EAN-13



UPC-A and EAN-13



UPC-A and UPC-E



UPC-A



UPC-E



End of Configuration



Start of Configuration

---

**UPC/EAN/JAN PARAMETERS SETTING (Cont'd)**



EAN-13



EAN-8

ADDENDUM



NO



5 Characters



2 Characters



2 or 5 Characters

FORCE UPC-E TO UPC-A FORMAT



Yes



No



End of Configuration



Start of Configuration

---

FORCE UPC-A TO EAN-13 FORMAT



Yes



No

TRANSMIT UPC-A LEADING CHARACTER



Yes



No

TRANSMIT UPC-A CHECK DIGIT



Yes



No

TRANSMIT UPC-E LEADING CHARACTER



Yes



No



End of Configuration



Start of Configuration

---

TRANSMIT UPC-E CHECK DIGIT



Yes



No

TRANSMIT EAN-13 CHECK DIGIT



Yes



No

TRANSMIT EAN-8 CHECK DIGIT



Yes



No



End of Configuration



Start of Configuration

---

### CODABAR/ MONARCH PARAMETERS SETTING

#### START/ STOP CHARACTER TRANSMISSION



No



A, B, C, D



DC1~DC4



a/ t, b/ n, c/ \*, d/ e

#### CONCATENATION



Enable



Disable

### CODE 128 PARAMETERS SETTING

#### FNC 2 CONCATENATION



Enable



Disable



End of Configuration



Start of Configuration

---

**CODE 128 PARAMETERS SETTING (Cont'd)**

CHECK DIGIT



No



Calculate but not Transmit



Calculate and Transmit

---

**UCC/EAN128 PARAMETERS SETTING**

The character FNC1 can be transmitted or not using these codes.



FNC1 Character Transmitted



FNC1 not Transmitted



End of Configuration



Start of Configuration

**MSI/PLESSY PARAMETERS SETTING**

Examples: Felting length 4 to 8 digits

Steps: Scan barcodes “Start of Configuration” → “Min” → “0” → “4” → “Set” → “Max”  
→ “0” → “8” → “Set” → “End of Configuration”



MAX



MIN



SET

Double Check digit



Calculate but not Transmitted



No



Calculate but only first one Transmitted



Calculated and both Transmitted

Single Check digit



Calculated but not Transmitted



Calculated and transmitted



End of Configuration



Start of Configuration

---

**ITALIAN PHARMACY PARAMETERS SETTING**

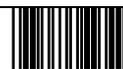
TRANSMIT "A" CHARACTER



Yes



No



End of Configuration



Start of Configuration

---

**BARCODE LENGTH SETTING**

CODE 39 LENGTH SETTING



MAX

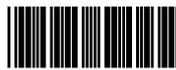


MIN

CODE 93 LENGTH SETTING



MAX



MIN

CODE 128 LENGTH SETTING



MAX



MIN

CODABAR LENGTH SETTING



MAX



MIN



SET



End of Configuration



Start of Configuration

---

### **ISBN/ ISSN CONVERSION**

The function converts the UPC/EAN codes appearing on books and magazine not ISBN/ISSN format.



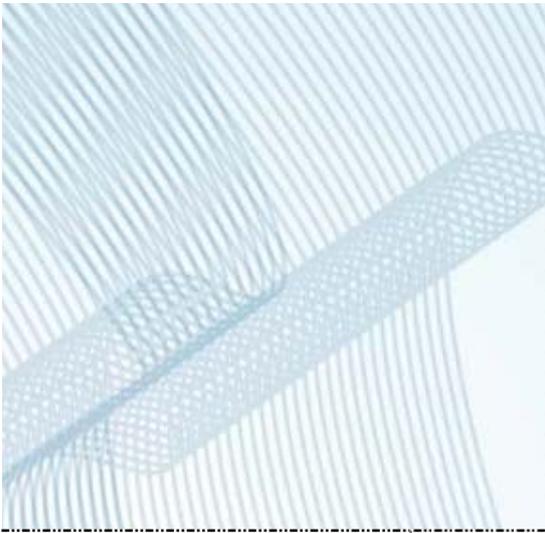
ACTIVE ISBN/ ISSN



INACTIVE ISBN/ ISSN



End of Configuration



## ***DATA EDITING***



Start of Configuration

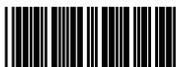
---

### **HEADER AND TRAILER**

This option allows you to append a header and/or a trailer to every message transmitted via the serial ports or the keyboard port. There is no restriction in selecting header or trailer characters as far as the sum of the lengths of header and trailer is not greater than 10 digits.



Header



Trailer



Set

1. Select either header or trailer you are going to program by scanning the corresponding label
2. Scan the character(s) you want from the enclosed ASCII table to set as header or trailer (be sure to enable full ASCII code 39 option before you start).
3. Read the "Set" label to set your choice into memory.

### **BARCODE IDENTIFIER CODE SELECTION**

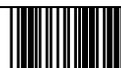
The series of scanners can transmit max.2-digit barcode identifier code for different types of barcodes. Use the labels to choose transmit or not transmit predefined barcode identifier code (ID's are listed on page 2):



Enable



Disable



End of Configuration



Start of Configuration

---

### **BARCODE IDENTIFIER CODE SETTING**

Each of the series type scanners can set max.2 digits as barcode identifier code according to different barcode. The procedure is as follows:

- 1.Scan "Start of configuration" label
- 2.Scan "Barcode identifier setting code" label.
- 3.Scan the new code mark from ASCII table (max. two digits). For example, if one "AB" want for code mark then scan "A" and "B".
- 4.Scan "Set" label.
- 5.Scan " End of configuration" label.



UPC-E



UPC-A



EAN-13



EAN-8



Chinese post code



ITF 2 OF 5



End of Configuration



Start of Configuration

---

**BARCODE IDENTIFIER CODE SETTING (Cont'd)**



Coda bar



Code 39



Code 128



Code 93



MSI



Set



End of Configuration



Start of Configuration

---

### **Truncate Header/Trailer Character**

**(Version az1.24, dz1.05, ac1.01, dz1.05,pl1.39**

**Or higher is required)**

You can truncate a number header or trailer for a symbology. When you do, the specific character you select is deleted from the symbology you want.



Truncate header character



Truncate trailer character



Set

1. Scan "start of configuration"
2. Select "truncate header or truncate trailer"
3. scan two barcode value from the full ASCII code table(0~9) For example, if 2 number header you want clear then scan "0" and "2"
4. Scan "set" barcode
5. end of configuration



End of Configuration



# ***APPENDIXES***

## APPENDIX A

### CODE 39 FULL ASCII CODE TABLE

ASCII	CODE 39	VALEUR HEXA.	ASCII	CODE 39	VALEUR HEXA.
NUL	%U	00	%	/E	25
SOH	\$A	01	&	/F	26
STX	\$B	02	'	/G	27
ETX	\$C	03	(	/H	28
EOT	\$D	04	)	/I	29
ENQ	\$E	05	*	/J	2A
ACK	\$F	06	+	/K	2B
BEL	\$G	07	,	/L	2C
BS	\$H	08	-	-	2D
HT	\$I	09	.	.	2E
LF	\$J	0A	/	/	2F
VT	\$K	0B	0	0	30
FF	\$L	0C	1	1	31
CR	\$M	0D	2	2	32
SO	\$N	0E	3	3	33
SI	\$O	0F	4	4	34
DLE	\$P	10	5	5	35
DC1	\$Q	11	6	6	36
DC2	\$R	12	7	7	37
DC3	\$S	13	8	8	38
DC4	\$T	14	9	9	39
NAK	\$U	15	:	/Z	3A
SYN	\$V	16	;	%F	3B
ETB	\$W	17	<	%G	3C
CAN	\$X	18	=	%H	3D
EM	\$Y	19	>	%I	3E
SUB	\$Z	1A	?	%J	3F
ESC	%A	1B	@	%V	40
FS	%B	1C	A	A	41
GS	%C	1D	B	B	42
RS	%D	1E	C	C	43
US	%E	1F	D	D	44
SP	SP	20	E	E	45
!	/A	21	F	F	46
"	/B	22	G	G	47
#	/C	23	H	H	48
\$	/D	24	I	I	49

## APPENDIX A

### CODE 39 FULL ASCII CODE TABLE

ASCII	CODE 39	VALEUR HEXA.	ASCII	CODE 39	VALEUR HEXA.
J	J	4A	e	+E	65
K	K	4B	f	+F	66
L	L	4C	g	+G	67
M	M	4D	h	+H	68
N	N	4E	i	+I	69
O	O	4F	j	+J	6A
P	P	50	k	+K	6B
Q	Q	51	l	+L	6C
R	R	52	m	+M	6D
S	S	53	n	+N	6E
T	T	54	o	+O	6F
U	U	55	p	+P	70
V	V	56	q	+Q	71
W	W	57	r	+R	72
X	X	58	s	+S	73
Y	Y	59	t	+T	74
Z	Z	5A	u	+U	75
[	%K	5B	v	+V	76
\	%L	5C	w	+W	77
]	%M	5D	x	+X	78
^	%N	5E	y	+Y	79
_	%O	5F	z	+Z	7A
`	%W	60	{	%P	7B
a	+A	61		%Q	7C
b	+B	62	}	%R	7D
c	+C	63	~	%S	7E
d	+D	64	DEL	%T	7F

## APPENDIX A

### FUNCTION KEY EMULATION

FUNCTION KEY	ASCII	CODE 39	FUNCTION KEY	ASCII	CODE 39
Ins	\$A	01	F1	\$Q	11
Del	\$B	02	F2	\$R	12
Home	\$C	03	F3	\$S	13
End	\$D	04	F4	\$T	14
Up	\$E	05	F5	\$U	15
Down	\$F	06	F6	\$V	16
Left	\$G	07	F7	\$W	17
Backspace	\$H	08	F8	\$X	18
TAB	\$I	09	F9	\$Y	19
Enter(num)	\$J	0A	F10	\$Z	1A
Right	\$K	0B	F11	%A	1B
PgUp	\$L	0C	F12	%B	1C
Enter	\$M	0D	ESC	%C	1D
PgDn	\$N	0E	Ctl(L)	%D	1E
shift	\$O	0F	Alt(L)	%E	1F
5 (num)	\$P	10			

## APPENDIX B

### CODE 39 FULL ASCII BARCODE TABLE



Start of Configuration

---



NUL



ENQ  
(Up)



SOH  
(Ins)



ACK  
(Down)



STX  
(Del)



BEL  
(Left)



ETX  
(Home)



BS  
(Backspace)



EOT  
(End)



HT  
(TAB)



End of Configuration

## APPENDIX B

### CODE 39 FULL ASCII BARCODE TABLE



Start of Configuration

---

  
LF  
(Enter)(num)

  
VT  
(Right)

  
FF  
(PgUp)

  
CR  
(Enter)

  
SO  
(PgDn)

  
SI  
shift(L)

  
DLE  
5 (num)

  
DC1  
(F1)

  
DC2  
(F2)

  
DC3  
(F3)

  
DC4  
(F4)

  
NAK  
(F5)



End of Configuration

## APPENDIX B

### CODE 39 FULL ASCII BARCODE TABLE



Start of Configuration

---



SYN  
(F6)



GS  
(ESC)



ETB  
(F7)



RS  
Ctl (L)



CAN  
(F8)



US  
Alt (L)



EM  
(F9)



SP



SUB  
(F10)



!



ESC  
(F11)



'



FS  
(F12)



#

---



End of Configuration

**APPENDIX B**

**CODE 39 FULL ASCII BARCODE TABLE**



Start of Configuration

---



\$



%



&



'



(



)



\*



+



,



-



.



/



0



1



End of Configuration

APPENDIX B

CODE 39 FULL ASCII BARCODE TABLE



Start of Configuration



2



3



4



5



6



7



8



9



:



;



<



=



>



?



@



A



End of Configuration

**APPENDIX B**

**CODE 39 FULL ASCII BARCODE TABLE**



Start of Configuration

---



B



C



D



E



F



G



H



I



J



K



L



M



N



O



End of Configuration

APPENDIX B

CODE 39 FULL ASCII BARCODE TABLE



Start of Configuration



P



Q



R



S



T



U



V



W



X



Y



Z



[



\



]



End of Configuration

**APPENDIX B**

**CODE 39 FULL ASCII BARCODE TABLE**



Start of Configuration



^



-



`



a



b



c



d



e



f



g



h



i



j



k



End of Configuration

**APPENDIX B**

**CODE 39 FULL ASCII BARCODE TABLE**



Start of Configuration

---



l



m



n



o



p



q



r



s



t



u



v



w



x



y



End of Configuration

**APPENDIX B**

**CODE 39 FULL ASCII BARCODE TABLE**



Start of Configuration

---



Z



{



|



}



~



DEL



End of Configuration

## APPENDIX C

### BARCODE SAMPLES

Code 39



Code 128



Interleaved 2 of 5



Coda bar(NW-7)



UPC A



EAN-13

